



**TSI 05/2020**

**Exhaust manifold gasket for BMW | Mini 503.721**  
Engines C16 | C20 | D20 | D30

In order to meet today's stringent requirements for the leakage values in modern diesel engines when cold starting, this gasket combines two technologies.



Firstly, a three-layer metallic layer sealing system with patented half bead using Metaloseal™ L from ElringKlinger as the initial material. This is backed up by a molybdenum disulfide / graphite based sliding lacquer on the side facing towards the exhaust manifold. Finally, a high temperature resistant resin binder is added and is primarily intended to reduce frictional wear.

To make production as efficient as possible, a design has been created that can also be fitted in-verted, even though the gasket is not totally symmetrical. Use for 4 and 6 cylinder engines also had to be taken into account.

Always follow the fitting instructions: Always follow the fitting instructions: Fit with the coated side pointing towards the exhaust manifold.



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**Das Original**